

Ga₂O₃ Power Devices and How They Stand up to GaN and SiC?

Huili Grace Xing^{1,2,3}

¹School of ECE, ²Department of MSE, ³Kavli Institute for Nanoscience
Cornell University, Ithaca, NY 14853 USA

grace.xing@cornell.edu

[Adapted from Ref. 1] It's of little surprise that there has been a consistent drive toward the use of wider bandgap materials for power electronics. After all, the wider the bandgap, the greater the breakdown field, opening the door to making devices with a higher breakdown voltage for the same material thickness.

However, nature is not always that generous. Typically, a move to a wider bandgap is accompanied by more challenging doping, along with difficulty in making high-quality native substrates. Judged in these terms, gallium oxide appears to offer a sweet spot beyond SiC and GaN.

One of the most promising forms of gallium oxide is its β -phase, which has a bandgap of 4.5-4.7 eV. Luckily, it is easy to dope this oxide n-type in a controllable manner, to realize doping that spans 10^{15} cm^{-3} to 10^{20} cm^{-3} . Thanks to shallow donor levels throughout this range, doping efficiency is high at room temperature. Another encouraging aspect of Ga₂O₃ is that single-crystal substrates of this material can be readily produced with melt-growth techniques, mirroring the manufacture of those made from silicon. On the other hand, the thermal conductivity Ga₂O₃ of is rather low, and it is most likely impossible to dope Ga₂O₃ p-type. Given all these promises and obstacles, is it possible to harvest all the benefits arising from the large bandgap of Ga₂O₃ and demonstrate devices that are superior to those made from SiC and GaN?

I will reflect on our efforts in seeking answers to these questions in the past many years researching on power devices. The work on Ga₂O₃ has been in part supported by AFOSR FA9550-17-1-0048, NSF DMREF 1534303, and AFOSR FA9550-18-1-0529; performed in part at Cornell NanoScale Facility, an NNCI member supported by NSF Grant ECCS-1542081.

References:

[1] W. Li, H. G. Xing *et al.* Compound Semiconductor, April/May Issue, Page 22-28 (2019).

https://compoundsemiconductor.net/article/106964/Unleashing_The_Promise_Of_Gallium_Oxide

[2] W. Li, H. G. Xing *et al.* in IEEE IEDM Tech. Digest 2018, p. 8.5.1. <https://DOI.org/10.1109/IEDM.2018.8614693>

[3] W. Li, H. G. Xing *et al.* in IEEE IEDM Tech. Digest 2019, p. 4.5.1. <https://DOI.org/10.1109/IEDM19573.2019.8993526>

